

In the Abstract:

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ABSTRACT

--There is disclosed a method and a plant for making carpet squares with a pile side and a back side for providing shape and dimensional stability for the carpet squares. The method includes producing a semi-finished product by tufting, weaving, bonding or other well-known method in the art, as back side coating of the pile side is effected for forming the semi-finished product. The semi-finished product is punched into desired shapes and dimensions for the carpet squares. Felt is used for forming the back side, and this felt is surface coated with thermosetting and water-based latex which is cured so that the semi-finished product is dimensionally stable and rigid before punching out the carpet squares. Hereby it becomes possible to avoid using PVC or bitumen.--